
Parameters:

Diameter:	1/8"	5/32"	3/16"	1/4"
Current:	DCRP	DCRP	DCRP	DCRP
Amperage:	125-140	140-160	175-200	200-250

Characteristics:

Hardness as deposited: 45-50

Work Hardened: 60-62

Deposit Layers: Multiple

Description:

Weldite A is a versatile hardfacing electrode, containing the highest deposit rate. Weldite A can be used for buildup and hardfacing on parts. Weldite A has a fast freeze. It is often used on jaw plates, wobblers, etc.

Weldite A has an excellent impact strength and abrasion resistance, no machinability and small crosschecks. The type of current is AC or DC, straight or reverse polarity.

Contains: Carbon, manganese, and chromium.

Maintaining a proper welding procedure, including pre-heat and interpass temperatures, may be critical depending on the type and thickness of material being welded.

CAUTION: Consumers should be thoroughly familiar with the safety precautions on the warning label posted in each shipment and in the American National Standards A49.1, "Safety in Welding and Cutting," published by the American Welding Society, 8669 NW 36 Street, #130, Miami, FL 33126: OSHA Safety and Health Standards 29 CFR 1910 is available from the U.S. Department of Labor, Washington, D.C. 20210.