
Specifications:

AWS FB3-A
AMS 3410
O-F-499D, Type B
SAE AMS 3410K

**Characteristics/
Properties**

Ph: 7.75-8.25
Dilution: Cold/Warm Water
Temperature Range: 1100°F - 1600°F
Water: 35% or less

Description:

WT White Flux is a low temperature brazing flux that is generally used to weld both ferrous and non-ferrous base materials. It is water based and can be used in concentrated form or water diluted, which allows for good suspension without setting. ½ cup of water should be used per pound of WT White Flux. This flux has great wettability and good adhesion without cracking if used to apply to parts that have been air/heat dried before brazing. WT White Flux is made of potassium salts of fluorine and boric acid.

Available in ½ lb, 1 lb, 2 lb, 5lb jars and 30lb, 65lb pails. Available in paste and can be applied using brush, dip or spray.

Maintaining a proper welding procedure, including pre-heat and interpass temperatures, may be critical depending on the type and thickness of material being welded.

CAUTION: Consumers should be thoroughly familiar with the safety precautions on the warning label posted in each shipment and in the American National Standards A49.1, "Safety in Welding and Cutting," published by the American Welding Society, 8669 NW 36 Street, #130, Miami, FL 33126: OSHA Safety and Health Standards 29 CFR 1910 is available from the U.S. Department of Labor, Washington, D.C. 20210.