



## Data Sheet



AMS 4787, BAu-4

### Description:

High-purity gold and nickel alloy for vacuum brazing. Nominal composition by weight: **82% Au** and **18% Ni**

### Prime features:

- Excellent wetting and flow properties
- Excellent resistance to oxidation
- Excellent strength and ductility

### Suggested base materials:

- Kovar, Copper, Carbon/low alloys & Tool/high speed steel, Stainless steel, Nickel, Ni-super alloys, Refractory metals

### Typical applications:

- Aero-engines (OEM and repair)
- Aerospace fuel-line assemblies
- Vacuum tubes
- Wave guide and Klystron assemblies
- Power supply surge arrestors
- Automotive components

### Physical Properties\*

Liquidus Temperature	955 °C 1751 °F
Solidus Temperature	955 °C 1751 °F
Coefficient of Thermal Expansion (CTE)	17.5 x 10 <sup>-6</sup> /C, for 20 – 850 °C 9.7 x 10 <sup>-6</sup> /°F, for 68 – 1562 °F
Thermal Conductivity (Calculated)	28 W/m·K 16 BTU/ft·h· °F
Density	15.7 Mg/m <sup>3</sup> 0.567lb/in <sup>3</sup>
Yield Strength (0.2% offset)	686 MPa 99.5 x 10 <sup>3</sup> lb/in <sup>2</sup>
Tensile Strength	792 MPa 115 x 10 <sup>3</sup> lb/in <sup>2</sup>
Elongation (2in/50mm gage section)	12 - 15%
Electrical Resistivity	274 x 10 <sup>-9</sup> ohm·m
Electrical Conductivity	3.7 x 10 <sup>6</sup> /ohm·m
Vapor Pressure (Calculated)	
Recommended Brazing Temperatures	
Recommended Brazing Atmospheres	10 <sup>-5</sup> mm Hg, H <sub>2</sub> , or inert gas

\* Please note that all values quoted are based on test pieces and may vary according to component design. These values are not guaranteed in any way and should only be treated as indicative values. They should be used for guidance only and for no other purpose whatsoever.

### Impurity Limits

Zn	less than 0.001%
Cd	less than 0.001%
Pb	less than 0.002%
P	less than 0.002%
C	less than 0.01%

All other metallic impurities having a vapor pressure higher than 10<sup>-7</sup> mm Hg at 500 °C are limited to 0.002% each. Impurities having a vapor pressure lower than 10<sup>-7</sup> mm Hg at 500 °C are limited to a total of 0.075%. (This applies to all forms except powder and extrudable paste.)

### Supplied as:

- Foil
- Flexibraz
- Wire
- Powder
- Extrudable paste
- Preforms

**DFARS Compliant**

